

# General Purpose Tools

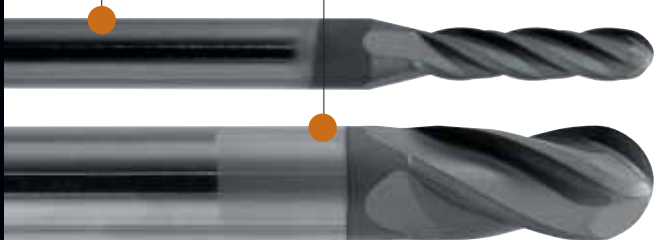
## Standard End Mills

### Standard Tolerance

Cutting Diameter: +0.0005"/-0.0010"  
 Shank Tolerance: -0.0001"/-0.0003"  
 Flute Length: ±0.060"  
 Overall Length: ±0.060"

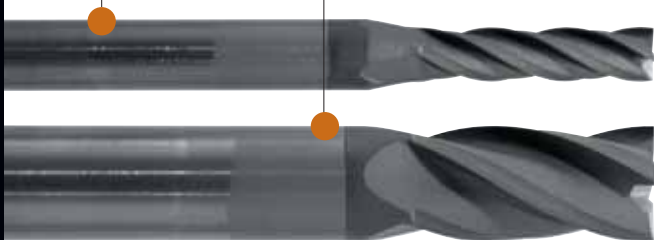
**P820-200004-1**  
 3/32 x 3/8 x 1-1/2

**P820-200056-1**  
 1/2 x 1 x 3



**P820-200002-1**  
 3/32 x 3/8 x 1-1/2

**P820-200054-1**  
 1/2 x 1 x 3



## Long Standard and Extra Long Standard End Mills

### Standard Tolerance

Cutting Diameter: +0.0005"/-0.0010"  
 Shank Diameter: -0.0001"/-0.0003"  
 Flute Length: ±0.060"  
 Overall Length: ±0.060"

**P820-200012-1**  
 1/8 x 1 x 3

**P820-200205-1**  
 1/2 x 3 x 6

**P820-200010-1**  
 1/8 x 1 x 3

**P820-200195-1**  
 1/2 x 3 x 6



## Drills

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**P810-100074-1**  
 #3 Center Drill

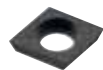
**P810-100002-1**  
 1/4 Jobbers Drill



DCC Drills are available in sizes from 0.028" to 0.75". Metric sizes are available. Standard DCC Drills are 2 flute with a 118°, 4 facet drill point and come in jobbers lengths. The diamond coating extends a minimum of one diameter from the drill tip.

## Inserts

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**P830-100006-1**  
 CDCD-500



**P830-100501-1**  
 6FN-2J



**P830-100078-1**  
 TD-6p



**P830-100201-1**  
 CCMT-32.52-um



**P830-100032-1**  
 NPGR-51L



**P830-100584-1**  
 SPG-1242