

Center Drills *(Only one end coated)*

Tool Number	Drill Size	Body Size	Angle	OAL	Part Number
#00	0.025	1/8	60°	1-1/2	P810-100200-1
#0	1/32	1/8	60°	1-1/2	P810-100071-1
#1	3/64	1/8	60°	1-1/2	P810-100072-1
#2	5/64	3/16	60°	2	P810-100073-1
#3	7/64	1/4	60°	2	P810-100074-1
#4	1/8	5/16	60°	2-1/8	P810-100075-1
#5	3/16	7/16	60°	2.75	P810-100240-1

Drills

Decimal Equivalent	Tolerance from Nominal		Fractional	Wire & Letter	Metric	Flute Length	OAL	Type or Point	Part Number
	Minimum	Maximum							
0.0280	-0.0003	0.0005		70		5/16	1-1/4	4FCT	P810-100070-1
0.0292	-0.0003	0.0005		69		5/16	1-1/4	4FCT	P810-100069-1
0.0310	-0.0003	0.0005		68		5/16	1-1/4	4FCT	P810-100068-1
0.0312	-0.0003	0.0005	1/32			5/16	1-1/4	4FCT	P810-100180-1
0.0320	-0.0003	0.0005		67		5/16	1-1/4	4FCT	P810-100067-1
0.0330	-0.0003	0.0005		66		5/16	1-1/4	4FCT	P810-100066-1
0.0350	-0.0003	0.0005		65		5/8	1-1/2	4FCT	P810-100065-1
0.0360	-0.0003	0.0005		64		5/8	1-1/2	4FCT	P810-100064-1
0.0370	-0.0003	0.0005		63		5/8	1-1/2	4FCT	P810-100063-1
0.0380	-0.0003	0.0005		62		5/8	1-1/2	4FCT	P810-100062-1
0.0390	-0.0003	0.0005		61		5/8	1-1/2	4FCT	P810-100061-1
0.0394	-0.0003	0.0005			1.00	5/8	1-1/2	4FCT	P810-100037-1
0.0400	-0.0003	0.0005		60		3/4	1-1/2	4FCT	P810-100060-1
0.0410	-0.0001	0.0006		59		3/4	1-1/2	4FCT	P810-100059-1
0.0420	-0.0001	0.0006		58		3/4	1-1/2	4FCT	P810-100058-1
0.0430	-0.0001	0.0006		57		3/4	1-1/2	4FCT	P810-100057-1
0.0465	-0.0001	0.0006		56		3/4	1-1/2	4FCT	P810-100056-1
0.0469	-0.0001	0.0006	3/64			3/4	1-1/2	4FCT	P810-100181-1
0.0520	-0.0001	0.0006		55		3/4	1-1/2	4FCT	P810-100055-1
0.0550	-0.0001	0.0006		54		3/4	1-1/2	4FCT	P810-100054-1
0.0591	-0.0001	0.0006			1.50	3/4	1-1/2	4FCT	P810-100038-1
0.0595	-0.0001	0.0006		53		3/4	1-1/2	4FCT	P810-100053-1
0.0625	-0.0001	0.0006	1/16			3/4	1-1/2	4FCT	P810-100023-1
0.0635	-0.0001	0.0006		52		3/4	1-1/2	4FCT	P810-100052-1
0.0670	-0.0001	0.0006		51		3/4	1-1/2	4FCT	P810-100051-1
0.0700	-0.0001	0.0006		50		7/8	1-3/4	4FCT	P810-100050-1
0.0730	-0.0001	0.0006		49		7/8	1-3/4	4FCT	P810-100049-1
0.0760	-0.0001	0.0006		48		7/8	1-3/4	4FCT	P810-100048-1
0.0781	-0.0001	0.0006	5/64			7/8	1-3/4	4FCT	P810-100182-1
0.0785	-0.0001	0.0006		47		7/8	1-3/4	4FCT	P810-100039-1
0.0787	-0.0001	0.0006			2.00	7/8	1-3/4	4FCT	P810-100040-1
0.0810	-0.0001	0.0006		46		7/8	1-3/4	4FCT	P810-100041-1
0.0820	-0.0001	0.0006		45		7/8	1-3/4	4FCT	P810-100042-1
0.0860	-0.0001	0.0006		44		1	2	4FCT	P810-100043-1
0.0890	-0.0001	0.0006		43		1	2	4FCT	P810-100044-1
0.0935	-0.0001	0.0006		42		1	2	4FCT	P810-100045-1
0.0938	-0.0001	0.0006	3/32			1	2	4FCT	P810-100016-1
0.0960	-0.0001	0.0006		41		1	2	4FCT	P810-100046-1
0.0980	-0.0001	0.0006		40		1	2	4FCT	P810-100076-1
0.0984	-0.0001	0.0006			2.50	1	2	4FCT	P810-100077-1
0.0995	-0.0001	0.0006		39		1-1/4	2-1/4	4FCT	P810-100078-1
0.1015	0.0001	0.0010		38		1-1/4	2-1/4	4FCT	P810-100079-1
0.1040	0.0001	0.0010		37		1-1/4	2-1/4	4FCT	P810-100081-1
0.1065	0.0001	0.0010		36		1-1/4	2-1/4	4FCT	P810-100082-1
0.1094	0.0001	0.0010	7/64			1-1/4	2-1/4	4FCT	P810-100083-1
0.1100	0.0001	0.0010		35		1-1/4	2-1/4	4FCT	P810-100084-1
0.1110	0.0001	0.0010		34		1-1/4	2-1/4	4FCT	P810-100085-1
0.1130	0.0001	0.0010		33		1-1/4	2-1/4	4FCT	P810-100086-1
0.1160	0.0001	0.0010		32		1-1/4	2-1/4	4FCT	P810-100087-1
0.1181	0.0001	0.0010			3.00	1-1/4	2-1/4	4FCT	P810-100088-1

Drills

Decimal Equivalent	Tolerance from Nominal		Fractional	Wire & Letter	Metric	Flute Length	OAL	Type or Point	Part Number
	Minimum	Maximum							
0.1200	0.0001	0.0010		31		1-1/4	2-1/4	4FCT	P810-100089-1
0.1250	0.0001	0.0010	1/8			1-1/4	2-1/4	4FCT	P810-100024-1
0.1285	0.0001	0.0010		30		1-3/8	2-1/2	4FCT	P810-100015-1
0.1360	0.0001	0.0010		29		1-3/8	2-1/2	4FCT	P810-100090-1
0.1378	0.0001	0.0010			3.50	1-3/8	2-1/2	4FCT	P810-100091-1
0.1405	0.0001	0.0010		28		1-3/8	2-1/2	4FCT	P810-100092-1
0.1406	0.0001	0.0010	9/64			1-3/8	2-1/2	4FCT	P810-100006-1
0.1440	0.0001	0.0010		27		1-3/8	2-1/2	4FCT	P810-100093-1
0.1470	0.0001	0.0010		26		1-3/8	2-1/2	4FCT	P810-100094-1
0.1495	0.0001	0.0010		25		1-3/8	2-1/2	4FCT	P810-100095-1
0.1520	0.0001	0.0010		24		1-3/8	2-1/2	4FCT	P810-100096-1
0.1540	0.0001	0.0010		23		1-3/8	2-1/2	4FCT	P810-100097-1
0.1562	0.0001	0.0010	5/32			1-3/8	2-1/2	4FCT	P810-100018-1
0.1570	0.0003	0.0011		22		1-3/8	2-1/2	4FCT	P810-100098-1
0.1575	0.0003	0.0011			4.00	1-3/8	2-1/2	4FCT	P810-100099-1
0.1590	0.0003	0.0011		21		1-3/8	2-1/2	4FCT	P810-100100-1
0.1610	0.0003	0.0011		20		1-3/8	2-1/2	4FCT	P810-100101-1
0.1655	0.0003	0.0011				1	3	4FCT	P810-100020-1
0.1660	0.0003	0.0011		19		1-5/8	2-3/4	4FCT	P810-100102-1
0.1695	0.0003	0.0011		18		1-5/8	2-3/4	4FCT	P810-100103-1
0.1719	0.0003	0.0011	11/64			1-5/8	2-3/4	4FCT	P810-100007-1
0.1730	0.0003	0.0011		17		1-5/8	2-3/4	4FCT	P810-100104-1
0.1770	0.0003	0.0011		16		1-5/8	2-3/4	4FCT	P810-100008-1
0.1772	0.0003	0.0011			4.50	1-5/8	2-3/4	4FCT	P810-100105-1
0.1800	0.0003	0.0011		15		1-5/8	2-3/4	4FCT	P810-100106-1
0.1820	0.0003	0.0011		14		1-5/8	2-3/4	4FCT	P810-100107-1
0.1850	0.0003	0.0011		13		1-5/8	2-3/4	4FCT	P810-100108-1
0.1875	0.0003	0.0011	3/16			1-5/8	2-3/4	4FCT	P810-100027-1
0.1890	0.0003	0.0011		12		1-5/8	2-3/4	4FCT	P810-100109-1
0.1910	0.0003	0.0011		11		1-5/8	2-3/4	4FCT	P810-100110-1
0.1915	0.0003	0.0011				1	3	4FCT	P810-100021-1
0.1935	0.0003	0.0011		10		15/8	2-3/4	4FCT	P810-100111-1
0.1960	0.0003	0.0011		9		1-3/4	3	4FCT	P810-100112-1
0.1968	0.0003	0.0011			5.00	1-3/4	3	4FCT	P810-100113-1
0.1990	0.0003	0.0011		8		1-3/4	3	4FCT	P810-100114-1
0.2010	0.0003	0.0011		7		1-3/4	3	4FCT	P810-100009-1
0.2031	0.0003	0.0011	13/64			1-3/4	3	4FCT	P810-100019-1
0.2040	0.0003	0.0011		6		1-3/4	3	4FCT	P810-100115-1
0.2055	0.0003	0.0011		5		1-3/4	3	4FCT	P810-100116-1
0.2090	0.0003	0.0011		4		1-3/4	3	4FCT	P810-100117-1
0.2130	0.0003	0.0011		3		1-3/4	3	4FCT	P810-100118-1
0.2165	0.0003	0.0011			5.50	1-3/4	3	4FCT	P810-100119-1
0.2188	0.0003	0.0011	7/32			1-3/4	3	4FCT	P810-100026-1
0.2210	0.0006	0.0016		2		1-3/4	3	4FCT	P810-100120-1
0.2280	0.0006	0.0016		1		1-3/4	3	4FCT	P810-100121-1
0.2340	0.0006	0.0016		A		2	3-1/4	4FCT	P810-100122-1
0.2344	0.0006	0.0016	15/64			2	3-1/4	4FCT	P810-100010-1
0.2362	0.0006	0.0016			6.00	2	3-1/4	4FCT	P810-100123-1
0.2380	0.0006	0.0016		B		2	3-1/4	4FCT	P810-100124-1
0.2420	0.0006	0.0016		C		2	3-1/4	4FCT	P810-100125-1
0.2460	0.0006	0.0016		D		2	3-1/4	4FCT	P810-100126-1
0.2484	0.0006	0.0016				2-1/4	3-1/4	4FCT	P810-100030-1
0.2500	0.0006	0.0016	1/4	E		2	3-1/4	4FCT	P810-100002-1
0.3125	0.0006	0.0016	5/16			2-3/8	4	4FCT	P810-100142-1
0.3150	0.0006	0.0016			8.00	2-3/8	4	4FCT	P810-100143-1
0.3543	0.0006	0.0016			9.00	2-3/4	4-1/4	4FCT	P810-100151-1
0.3750	0.0006	0.0016	3/8			2-3/4	4-1/4	4FCT	P810-100047-1
0.3937	0.0006	0.0016			10.00	2-7/8	4-1/2	4FCT	P810-100159-1
0.4375	0.0006	0.0016	7/16			2-7/8	4-1/2	4FCT	P810-100017-1
0.4724	0.0006	0.0016			12.00	3	4-3/4	4FCT	P810-100034-1
0.5000	0.0006	0.0016	1/2			3	4-3/4	4FCT	P810-100004-1